

Date: Wednesday, 10/25/2006 11:14:51 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR ASSEMBLY
 Job Number : 29167
 Estimate Number : 10902
 P.O. Number : *N/A* Part Number : D412711041
 This Issue : 10/25/2006 S.O. No. : *N/A* Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : N/A
 Previous Run : 27477A Material : N/A
 Due Date : 11/9/2006 Qty: 2 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est Rev: A 04.08.18 New Issue KJ/DS

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



MAKE AT PART



Comment: PURCHASING

Issue P/O: _____ to Eagle Copters

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0 D412711101 Replacement Bubble Windo



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

B 20.173 10/26/11/15

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick: Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door *M102275*

~~Attach serviceable tags~~

[Signature] 06-11-16

PTD

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

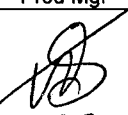
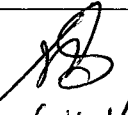
1 EB212-100L / EA20469-3 Window *M102275*

1 EA20469-05 Rubber Strip *M102589*

M102275
M102589



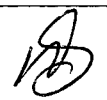

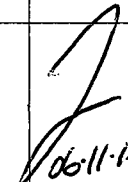
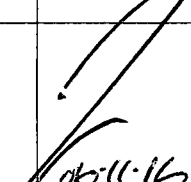
[Signature] 6028 21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06-11-16		Fabricate EA 20469-21 as per dwg mat 2024 T35040 M				 06-11-16	 06-11-16

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
		2 repairs required Lower corner of door Aft section of window frame 	 06-11-16 AS PER Engle	repair as per BHT SRM - 3-27 mat 2024 T35032 M101422 / M102448 6 inches sq. used	 06-11-16	 06-11-16	 06-11-16	 06-11-16

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 29167

Part Number: D412711041

Job Number:



Seq. #: Machine Or Operation: Description :

1	EA20469-06	Aluminum Strip	<u>VIA</u>
1	EA20469-07	Angle	<u>M102275</u>
1	EA20469-08	Placard	<u> </u> ?
1	EA20469-10	Rear Rib Assy	<u>M102275</u>
1	EA20469-11	Angle	<u>M102275</u>
1	EA20469-12	Fwd Rib	<u>M102275</u>
1	EA20469-13	Window	<u>M102275</u>
1	EA20469-14	Window Retainer	<u>M102275</u>
1	EA20469-16	Armrest Assy	<u>M102275</u> / <u>M102666</u>
1	EA20469-17	Angle	<u>M102275</u>
1	EA20469-18	Door Inner Skin	<u>M102275</u>
1	EA20469-21	Door Cover Panel	<u>M102275</u>
2	EA20469-23	Link	<u>M102275</u>
1	EA20469-24	Rod	<u>M102275</u>
1	EA20469-25	Arm Assy	<u>M102275</u>

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt

22 AN3-4ABolt

2 times 34 AN3-7ABolt M5288

6 AN960-6L Washer

90 AN960-10L Washer

8 34 CR3242-4-2 Rivet M102601

135 MS20426AD3-3 Rivet

140 MS20426AD4-3 Rivet

25 MS20470AD3-3 Rivet

90 MS20470AD4-3 Rivet

2 times 24 MS21042L3 Nut M101917

2 MS21042L06 Nut

27 18 MS21069L3 Nut Plate M102567

8 MS21069L08 Nut Plate M102587

13 3 MS21071L3 Nut Plate M102587

1 MS21071L08 Nut Plate M102587

9 MS21075L3 Nut Plate

2 MS24677-12 Screw

6 MS27039-1-09 Screw

2x MS2039 21C11 6m18822

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install
EA20469-15 or wiring harness at this time.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LP Date: 06/11/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: * Wednesday, 10/25/2006 11:14:51 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 29167

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

N/A
07.01.15
06.11.16

(Signature)

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.11.16 (2)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

N/A
PPP - 0412 - 711-011

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06.11.16 (2)

Job Completion



06.11.16

1 maintenance release
tag. okay
07.01.24 H.

N/A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Job # 29167

0418711041

090022

M102567

x 2

MS20470 AD4-4

M18729

x 80

MS20470 AD4-5

M18491

x 15

MS20470 AD4-6

M18615

x 10

MS20470 AD4-7

M100854/M15924

x 2

MS20470 AD5-6

M2421/M9619

x 4

MS20470 AD3-4

M7690

x 18

MS20426 AD4-5

M4067

x 5

MS20426 AD4-4

M15541

x 54

NAS 1097 AD3-4

M102624

x 112

NAS 1097 AD3-5

M102623

x 5

~~NAS 1097 AD3-6~~

~~M102624~~

~~x 23~~

NAS 1097 AD4-4

M102586

x 23

NAS 1097 AD4-5

M102586

x 5

NAS 1097 AD4-6

M102586

x 2

CR 3213-4-02

M102569

M17907 x 2

CR 3243-41-2

M102601

x 8

CR 3212-41-03

no 800

(M19099)

x 9

AN525-10R8

M102601

x 31

x AN526-832R7x

(M2073)

x 12

MS24693 S50

M102569

x 8

MS24665-1013

M19096

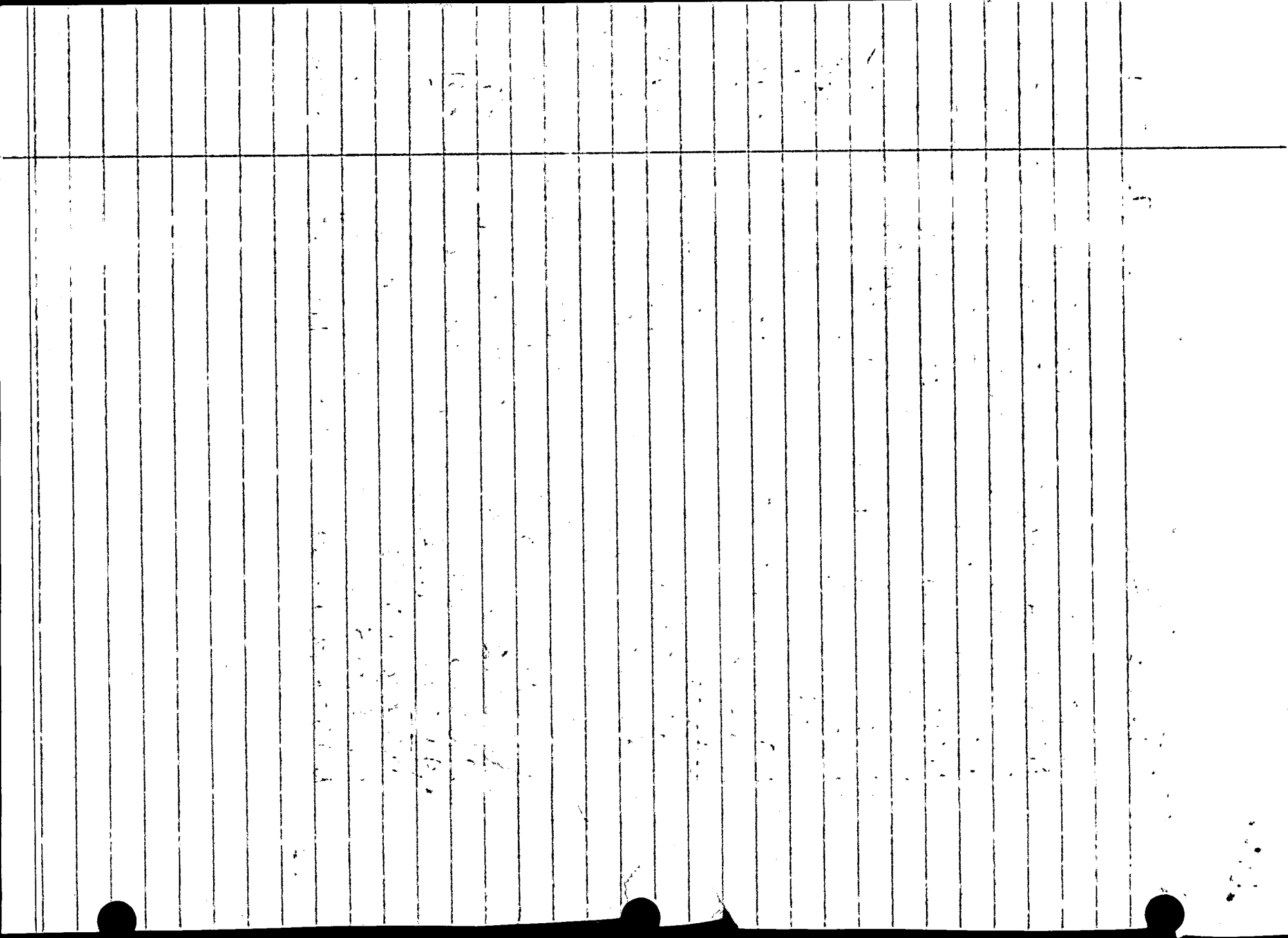
x 3

~~NAS 1179-10V4325~~

~~AN96050~~

M11735

x 4



Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: LT-06-017944.1**Bin No: M093****Received: 11/24/2006****Part No: D412-711-011****Description: VERTICAL REFERENCE
DOOR****Serial #:****Condition: New****Cure Date:****Manufacturer: Dart Aerospace (Manufacturer**CyclesHours**Total Time:**0.0**TSO:**

Details of work performed/reason for removal

Receiving Inspection

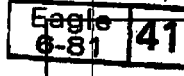
Additional work to be performed upon installation

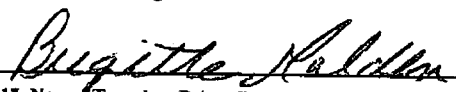
The maintenance described has been performed in
accordance with the applicable standards of airworthiness

January 24, 2007

LIC No./Stamp

Inspector

**Maintenance Release**

Approving National Aviation Authority/Country: Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form Tracking Number: 2370	
4. Approved Organization Name and Address: DART AEROSPACE LTD 1270 Aberdeen Street Hawkesbury, ON K6A 1K7, CANADA		Tel: 1 613 632 3336 Fax: 1 613 632 4443 Email: heli@dartaero.com www.dartaero.com				5. Work Order/Contract/Invoice Number: 06-003952	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Vertical Reference Door	D412-711-011	Per line 1 of 13, remarks	2	B 29158	Manufactured	
13. Remarks: TC STC SH92-30 Issue 3, TC STC SH92-54 Issue 3, TC STC SH92-55 Issue 3, TC STC SH92-56 Issue 3, FAA STC SR00911NY 99/02/17, FAA STC SR00937NY 99/02/24, FAA STC SR00938NY 99/02/25, FAA STC SR00939NY 99/02/25							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.							
19. <input checked="" type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with CAR 571.							
15. Authorized Signature: 		16. Certificate/Approval Ref. No.: 138/09-89		20. Authorized Signature: N/A		21. Certificate/Approval ref No. N/A	
17. Name (Typed or Printed): Brigitte Golden		18. Date (dd/mm/yyyy): 16/Nov/2006		22. Name (Typed or Printed): N/A		23. Date (dd/mm/yyyy): N/A	
User/Installer Responsibilities							
1. This document does not constitute authority to install the part. 2. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in Block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in Block 1. 3. Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.							

12/09/2001

*Installer must cross-check eligibility with approved data

DART

Packing Slip

Date	Page
Nov 16, 2006	1

Shipment Number
SH000002470

Order Number
OR000002370

Processed By:
Briette Golden

Sold To:

Eagle Copters Maintenance Ltd.
823 McTavish Road NE
Calgary, AB T2E 7G9
Canada

Ship To:

Eagle Copters Maintenance Ltd.
823 McTavish Road NE
Calgary, AB T2E 7G9
Canada
Contact Richard Smith
Contact Phone: (403) 250-7370
Tax No: GST # 102185139
Ship Via: Epic Express
FOB: Origin

Reference	PO Number	Customer No.	Salesperson	Ship Date
06-003952	C10618	CC-EAG001	HMAHON	Nov 16, 2006

Picking Sequence	Item Number	Description	Qty. Ordered	UOM	Qty. Shipped	Qty. Backord.
	D412-711-011	Vertical Reference Door B/N29158 29158	2.0000	Each	2.0000	0.0000
NOV 24 2006						

Packed by: _____

Total weight: _____

Total packages: _____

FAX

Date:

1/24/07

Number of pages including cover sheet:

(6)

To:

Attn:

SUSANNE @ DART

Tel:

Fax:

613-632-5246

CC:

EAGLE
COPTERS

Toll-Free: 1-800-564-6169

Tel. (403) 250-7370, Fax: (403) 250-7110

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

REMARKS:



Urgent



For your review



Reply ASAP



Please comment

Hi SUSANNE

THE VRS HAS LEFT EAGLE. HERE ARE COPIES OF ALL THE PAPERWORK CONCERNED.
WMAHILL IS ALSO INCLUDED.

ANY QUESTIONS PLEASE CALL ME.

HAVE A GREAT DAY

Graham Taylor



Eagle Copters Maintenance Ltd. PRO FORMA INVOICE

Exporter Name And Address

EAGLE COPTERS MAINTENANCE LTD.
823 McTavish Rd. NE
Calgary, AB T2E 7G9
CANADA

PH: (403) 250-7370

Consignee Name And Address

AUSTIN JET C/O BRAINERD HELICOPTERS INC.
8850 Airport Blvd
Leesburg, FL 34788
USA

PH: 352-365-9077

CIN: 74-2970188

REF: Dart 2864

Attn: Ty

MARKS	PKGS	DESCRIPTION OF GOODS	WGHT	QTY	CUSTOMS VALUE	ORIGIN
	1	PN: 204-030-853-119 Vertical Reference Door c/w Wiring Harness and Instrument Panel		1	14,395.50	USA
TOTAL CUSTOMS VALUE					\$14,395.50	USD

- All amounts shown in U.S. Dollars
- The above item(s) are for commercial use and not for military application, and request for exemption is not required.

If goods not sold, the reason for export:

Export Permit Number:

Place Of Lading:

Calgary

Carrier From Place Of Lading:

Box Global AWH # 237 622 593

Exporting Carrier (If Known):

Box Global AWH # 237 622 593

Mode: ☐ HIWY ☐ RAIL ☐ WATER ☒ AIR ☐ POST ☐ OTHER SPECIFY: ☐

Country of Final Destination
USA

Port of entry and Entry No.

Estimated Inland Freight \$

I HEREBY CERTIFY THAT THE INFORMATION ABOVE IS TRUE AND COMPLETE IN EVERY RESPECT.

Firm: EAGLE COPTERS MAINTENANCE LTD.

Address: 823 McTAVISH ROAD NE
CALGARY, ALBERTA
T2E 7G9 CANADA

Please Indicate Status

Owner ☐ Agent ☒


Signature

Jan. 24th, 2007

Date

DEPARTMENT OF THE TREASURY - UNITED STATES CUSTOMS SERVICE

DECLARATION FOR FREE ENTRY OF RETURNED AMERICAN PRODUCTS
AND/OR CERTIFICATE OF EXPORTATIONForm Approved
O.M.B. No. 48-R0409

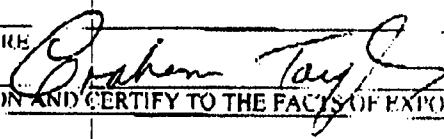
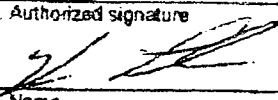
PORT AND DISTRICT CALGARY, ALBERTA		DATE Jan. 24th, 2007	ENTRY NO. AND DATE
EXPORTED BY (Name and address of actual shipper) EAGLE COPTERS MAINTENANCE LTD. 823 McTAVISH ROAD NE, CALGARY AB T2E 7C9		CERTIFICATE OF EXPORTATION NO.	
FOR ACCOUNT OF (Name and address)		DECLARATION NO.	
CONSIGNEE TO (Name and address of actual consignee)			
U.S. PORT OF EXPORTATION	VESSEL OR CONVEYANCE	EXPORT B/L or AWB NO. Max Global AWB # 237 622 593	
CLEARED FOR	ACTUAL DATE EXPORTED FROM U.S.	EXPORT DECLARATION NO.	
NOTICE OF EXPORTATION NO.	FILED AT PORT OF	DRAWBACK CLAIMED <input type="checkbox"/>	NOT CLAIMED <input checked="" type="checkbox"/>
MARKS, NUMBERS, AND DESCRIPTION OF ARTICLES EXPORTED			VALUE
ARTICLES RETURNED TO (Name and address) AUSTIN JET C/O BRAINERD HELICOPTERS INC. 8850 Airport Blvd. Leesburg, FL 34788 USA			
DATE OF ARRIVAL	COUNTRY FROM WHICH ARTICLES ARE RETURNED UNITED STATES		
MARKS, NUMBERS, AND DESCRIPTION OF ARTICLES RETURNED Aircraft Parts: 8803.30.00 PN: 204-030-853-119 Vertical Reference Door c/w Wiring Harness and Instrument Panel			VALUE \$14,395.50 USD
I declare that the information given above is true and correct to the best of my knowledge and belief; that the articles described above are the growth, production, and manufacture of the United States and are returned without having been advanced in value or improved in condition by any process of manufacture or other means; that no drawback bounty, or allowance has been paid or admitted thereon, or on any part thereof; and that if any notice(s) of exportation of articles with benefit of drawback <input type="checkbox"/> was <input type="checkbox"/> were filed upon exportation of this merchandise from the United States, such notice(s) <input type="checkbox"/> has <input type="checkbox"/> have been abandoned.			
NAME OF DECLARANT Graham Taylor		TITLE OF DECLARANT Stores	
NAME OF CORPORATION OR PARTNERSHIP (if any) EAGLE COPTERS MAINTENANCE LTD.		SIGNATURE 	
PLEASE VERIFY THE ABOVE STATEMENT OF EXPORTATION AND CERTIFY TO THE FACTS OF EXPORTATION.			
TITLE AND SIGNATURE OF CUSTOMS OFFICER OR APPLICANT			
CUSTOMS USE ONLY			
TO		PORT	
The records of this office show that the articles described above, and in the quantities stated, were exported from this port as set forth; that all customs requirements were met except as noted; and that drawback has been paid in the amount of;			
AMOUNT OF DRAWBACK	TITLE OF CUSTOMS OFFICER	SIGNATURE OF CUSTOMS OFFICER	
CUSTOMS FORM 3311 (7-12-74)			

Figure 1 - Authorized Release Certificate

1. Approving national aviation authority/country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No.	
4. Approved organization name and address EAGLE 823 McTavish Road NE, Calgary, Alberta, T2E 7G9 CANADA TEL: (403) 250-7370, FAX: (403) 250-7110		5. Work order/contract/invoice WO 41341					
6. Item 1	7. Description Vertical Ref Door C/w Wiring Harness And Instrument Panel	8. Part No. 204-030-853-119	9. Eligibility TBV	10. Qty. 1	11. Serial/Batch No. LT-06-017944.1	12. Status/work Modified	
13. Remarks TCA AMO#6-81, EASA Part -145 Certificate #145.7028. Modified IAW SR00938NY TT: Unk. TSO: N/A							
14. Certifies that the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13				19. <input checked="" type="checkbox"/> CAR 571.10 Maintenance release <input type="checkbox"/> Other regulations specified in block 13. Certifies that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.			
15. Authorized signature		16. Certificate/Approval ref. No. ---		20. Authorized signature 		21. Certificate/Approval ref. No. TC/AMO Approval No.6-81	
17. Name ---		18. Date (dd/mm/yyyy)		22. Name KELLY LABAS		23. Date (dd/mm/yyyy) Jan. 24th, 2007	

12/09/2001

* Installer must cross-check eligibility with approved data

D:\0078 L'sed.doc

UNRECORDED 14-03 FORM EAGLE 0111-REC

MAINTENANCE RELEASE

EAGLE COPIERS MAINTENANCE LTD.

829 McTAVISH ROAD NE, CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL NO. 6-81

Worked for 1000 hrs. 10/10/81

Nonrepairable

Manufacturer

Part No. 264-033-119

Rel. Info

T.S.O.

Inspected ☒ Tested ☒ Repair ☐ Modification ☒ Removal ☐ NEW ☐ Overhaul ☐

Review Certificate

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

NAME OF AUTHORIZED INSPECTOR

DATE

W/O No. STAMP

Details of outstanding work and other information on reverse

MAINTENANCE RELEASE

EAGLE COPTERS MAINTENANCE LTD.

823 McAVISH ROAD NE. CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL NO. 6-81

Work done by *Don & Billie Jones* *First time*

Type/Model

Serial No.

Work Order

Overhaul ☐

NEW ☐

Removal ☐

Modification ☒

Previous Certification

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Eagle 41 6-81

NAME OF AUTHORIZED INSPECTOR

DATE

Details of outstanding work and other information on reverse